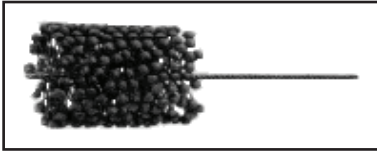
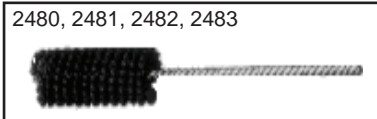


AUTOMOTIVE & SPECIALITY APPLICATION TOOLS



Hones engines cylinders 2-3/4" to 4-1/2" (70mm to 114mm) in diameter. Heavy duty Flex-Hones deliver the same plateaued finish and long life as standard duty Flex-Hones.

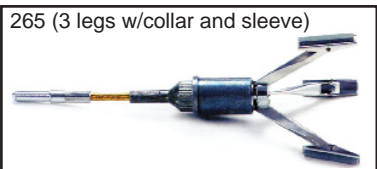


2480, 2481, 2482, 2483

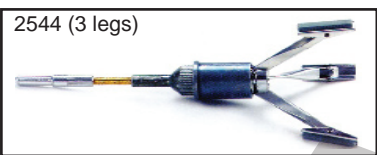
Size: Beaded 3", O.L 8"



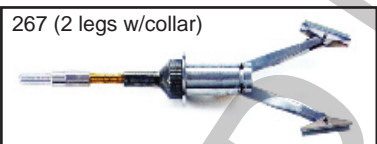
3029



265 (3 legs w/collar and sleeve)

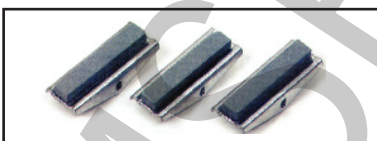


2544 (3 legs)



267 (2 legs w/collar)

Made of heat-treated alloy stone.



No. W013 KD ENGINE CYLINDER FLEX-HONE, HEAVY DUTY- USA

| Stock No. | Item | Size (Ømm) | Working (Ø mm) | Grit | Unit Price (pc) |
|--------------|------|------------|----------------|------|-----------------|
| 013-214-2489 | 2489 | 76 | 70 | 120 | |
| 013-214-2490 | 2490 | 82 | 76 | 120 | |
| 013-214-2491 | 2491 | 89 | 82 | 120 | |
| 013-214-2492 | 2492 | 101 | 89 | 120 | |
| 013-214-2493 | 2493 | 114 | 101 | 120 | |

Flex-Hones are available in USA and Canada only. Flex-Hones are manufactured by Brush Research Mfg. Co., U.S. Patent No. 3384915-3971139, Foreign patents issued or pending. Caution: Wear Safety Goggles.

No. W013 KD BRAKE CYLINDER FLEX HONE- USA

| | | | | | |
|--------------|------|----|----|-----|--|
| 013-222-2480 | 2480 | 22 | 20 | 180 | |
| 013-222-2481 | 2481 | 25 | 22 | 180 | |
| 013-222-2482 | 2482 | 29 | 25 | 180 | |
| 013-222-2483 | 2483 | 35 | 29 | 180 | |

Made of heat-treated alloy steel. Flex Hones are available in USA and Canada only. Flex-Hones are manufactured by Brush Research Mfg Co. U.S. Patent No. 3384915-3971139. Caution: Wear Safety Glasses.

No. W013 KD ECONOMY BRAKE & ENGINE CYLINDER HONE- USA

| Stock No. | Item | Unit Price (set) |
|---|-------------------|------------------|
| 013-231-3029 | 3029 (2 & 3 legs) | |
| Contents: | | |
| 1 set brake, master & wheel cylinders hone Ø3/4"-2-1/2" with 1-1/8" medium-grit stones | | |
| 1 set small car brake wheel cylinders hone Ø1/2"-1-3/4" with 2 pcs 1-1/8" medium-grit stones | | |
| 1 set disc brake caliper hone Ø1-1/4"-3-1/2" with 3/4" medium-grit stones which is also ideal for lawn & garden small-engine cylinder hone when used with 3 pcs 2" medium grit stones | | |
| 1 set (3pcs) 2" medium-grit stones | | |
| Replacement Part: 3029-75 three 2" Cylinder Hone Stones | | |

No. W013 KD BRAKE CYLINDER HONE- USA

| Stock No. | Item | Diameter (Ø mm) | Box | Unit Price (pc) |
|-------------|--------------|-----------------|-----|-----------------|
| 013-232-265 | 265 (3 legs) | 21-69 | 5 | |

Collar prevents stone breakage. Sleeve makes insertion in cylinder easy and protects stones when not in use. Use with variable speed drill.

| | | | | |
|--------------|---------------|-------|---|--|
| 013-233-2544 | 2544 (3 legs) | 21-69 | 5 | |
|--------------|---------------|-------|---|--|

Works on cylinders through bore or blind end. Use variable speed drill.

| | | | | |
|-------------|--------------|-------|---|--|
| 013-234-267 | 267 (2 legs) | 18-25 | 5 | |
|-------------|--------------|-------|---|--|

Two-legged hone fits Volkswagen and other small diameter wheel cylinders. Collar prevents stone breakage. Use with variable speed drill.

No. W013 KD BRAKE CYLINDER HONE REPLACEMENT STONE- USA

| Stock No. | Item | For | Box | Unit Price (set) |
|--------------|-----------------------|----------|-----|------------------|
| 013-235-2004 | 2004 (3 stones -3/4") | 265/2544 | 1 | |
| 013-235-266 | 266 (3 stones -1") | 265/2544 | 5 | |
| 013-235-268 | 268 (2 stones -1") | 267 | 1 | |

1. 266 for Drum brake honing.
2. 268 for Drum brake honing.
3. 2004 for Disc brake honing.